

TECHNICAL DATA

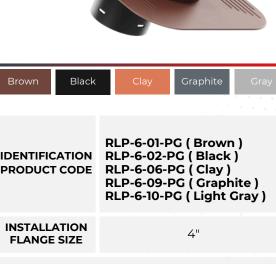
# **IVENT ROTO-6-XX-PG**

### Technical data sheet and performance declaration.

The iVent ROTO active ventilation system with a wind powered turbine is a cutting-edge solution where effective ventilation is required in kitchens, bathrooms, or attics.

The iVent ROTO offers a best combination of non-compromise functionality, durability, and easy installation. The angle of attack of the turbine blades together with the rotation creates an effective airflow optimization for superior ventilation performance in the duct or ventilated areas. Equipped with a condensate drainage system, it prevents the accumulation of moisture in the duct or house structure. Built-in spirit levels ensure easy vertical position and adjustment during installation.

TECHNICAL	DATA	
MATERIAL	UV stable pure Polypropylene	
HEIGHT	20,3/4"	
VENT INLET	6"	
WEIGHT	5 lbs	
ROOF TYPE INSTALLATION	SHINGLE, SLATE AND SHAKE INSTALLATION	
ТҮРЕ	IVENT ROTO OBLONG	
ROOF PITCH REGULATION	1:12 TO 12:12 PITCH	
PRODUCER	ROOFIVENT LLC	
SKU	RLP-6-XX-PG	
TECHNICAL AND PERFORMENCE ASSIGMENST UNIT	ITB	Brown B
	8" 	BIOWIT
		IDENTIFICATIO PRODUCT CO
23" 20,3/4' 12,1/2"		INSTALLATIO FLANGE SIZI
		<ul><li>Attachemen</li><li>Verificatio</li><li>Aerodyna</li></ul>
Roofing coverage line	14,1/2"	



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- ion of constancy of performance
- amical performance

LIFETIME GUARANTEE Roofivent LLC give lifetime guarantee on functionality of these products. Guarantee doesn't include replacement due to destructive storms.



ROOFIVENT LLC. 8330 S Madison St | suite 70 | Burr Ridge | IL 60527 | PHONE NUMBER: +1 (708) 618 9525 | EMAIL: office@roofivent.com |



The performance of the above product is in accordance with the set of declared performance characteristics. This declaration of performance is issued on the basis of tests and technical assessment by ITB. Under the sole responsibility of the manufacturer - ROOFIVENT LLC.

### DATA TABLE SHEET

CHARACTERISTICS	PERFORMANCE PROPERTIES	ASSESSMENTS METHODS		
Dimensions : • Height (A) • Inside diameter (B)	Attachement -A Dimensions	Measurement with measuring instrument with adequate accuracy		
Vicat softening temperature of PP products: Fahrenheit	>167	ISO 306:2014 (method B50)		
Changes as result of heating Polypropylene product	No cracks, delamination and sign of material fission or bubbles greater than 20% of the wall thickness: No part of the seam line exhibits an opening greater than 20% of the wall thickness	ISO 580:2006 method A: dryer Temperature: 300 F Time of heating: 30 min		
Impact strength of Polyprophylene product	No damages	Drop method according to C-89206- 2005 Temperature: 32 F Conditioning time: 30 min Drop height: 7 feet		
Aerodynamic characteristics	Attachment - B			
Suction action	Attachment - B			
Durability of Polypropylene products - resistance to aging in artificial conditions, with irradiation energy not lower than 2.6 GJ/sq. feet	Delta E < 6	Method: A Type of lamps: xenon AR Filter: external, type 300 (cuts off radiation below 300 nm) Irradiance 60 W/Sq.Feet (measured at 300-40 nm wavelength) BST temperature 145+37 F (dry period) Chamber temperature: 100+37 F (dry period) Exposure conditions: one cycle included 102 minutes of exposure i a dry enviroment and 18 minutes of exposure in a humid enviroment		

Package includes: IVENT ROTO vent, base for shingle, slate and shake installation, exhaust pipe, set of screws, installation instructions

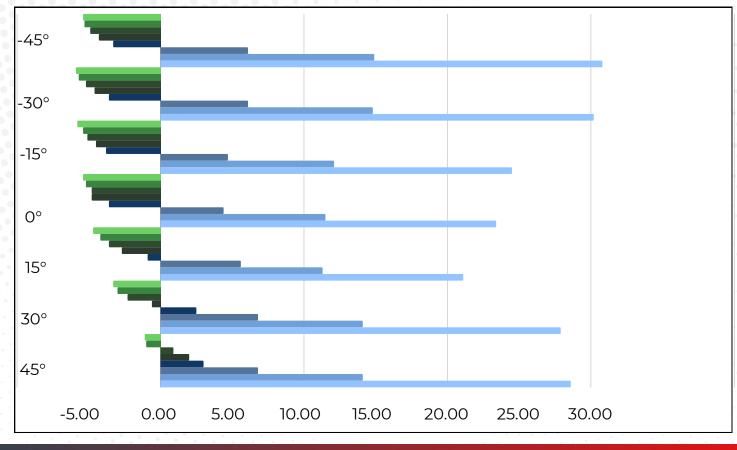
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Aerodynamical performance		Kitchen and Bat	Attic Vent		
		SPEED M/h	<b>CFM</b> (Cubic Feet/Min.)	For using asattic roof vent	
Product	Dimension	(differential pressure)		For using asallic roor venic	
		6.34	78,96		
IVENT ROTO	6"	8.96	110.67	1PC / 450 Attic sq. feet	
		12.67	155.19	area	
		20.04	242.76		
SUCTION PERFORMANCE		WIND SPEED	9 M/h		
		EFFICIENCY	117,6 CFM		
Negativepressure developed by the turbine in the 6"duct		7,0 Pa	]		

## **IVENT ROTO - AERODYNAMIC PERFORMENCE**

Pressure coefficient C									
Product			W	ind speed 18 mil	e/h				
Volume Flow	Angle of wind								
CFM	- 45°	- 30°	- 15°	0°	15°	30°	45°		
0	-5.40	-5.90	-5.80	-5.40	-4.70	-3.30	-1.10		
32	-5.30	-5.70	-5.40	-5.20	-4.20	-3.00	-1.00		
64	-4.90	-5.20	-5.10	-4.80	-3.60	-2.30	0.90		
95	-4.30	-4.60	-4.50	-4.80	-2.70	-0.60	2.00		
127	-3,30	-3.60	-3.80	-3.60	-0.90	2.50	3.00		
255	6.10	6.10	4.70	4.40	5.60	6.80	6.80		
509	14.90	14.80	12.10	11.50	11.30	14.10	14.10		
1018	30.80	30.20	24.50	23.40	21.10	27.90	28.60		



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The Ivent ROTO offers a best combination of non-compromise functionality, durability, and easy installation. The angle of attack of the turbine blades together with the rotation creates an effective airflow optimization for superior ventilation performance in the duct or ventilated areas. Equipped with a condensate drainage system, it prevents the accumulation of moisture in the duct or house structure. Built-in spirit levels ensure easy vertical position and adjustment during installation.

### **Key Features:**

- Condensation Drainage System:
- Equipped with a condensation drain system to protect the unit from moisture and frost, ensuring year-round dryness and operational efficiency.
- Maintains longevity and efficiency of the vent, making it a reliable choice for kitchen and bathroom ventilation needs.
- Ball Bearings:
- Superior encapsulated bearing system with two bearings immersed in high-quality oil for smooth and silent operation.
- Guarantees durability, reliability, and optimal performance for an extended product life.

### Installation:

- Designed for easy and reliable installation, allowing for simple disassembly without roof intervention for inspection and maintenance.
- Base options for shingles, slate, or shakes with a 4" flange for reliable incorporation and connection with roofing materials.

### **Bubble Level:**

- Built-in bubble level ensures precise vertical positioning during installation, saving time and money by eliminating the need for adjustments.
- Guarantees professional and accurate placement every time.



The Ivent ROTO Vent is the best choice for those who looking for superior reliability and an unrivaled efficiency ventilation solution that is easy to install and built to last.

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